AMENDMENT U.S. Appln. No. 09/484,458

cost.7

said first wall at a position downward of one of said overhang pieces.

107. The ink cartridge according to claim 96, wherein said overhang member comprises a round edge.

REMARKS

The amendment added claims to more fully protect Applicants invention as originally disclosed.

Entry and consideration of this Amendment is respectfully requested.

Respectfully submitted,

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